

PRODUCT DESCRIPTION

Waterbased antifouling which can be applied direct to the gelcoat after suitable cleaning with Fibreglass Surface Prep.

* Solvent free and low odour ensuring a cleaner working environment.

* Quick drying.

* Sandable.

PRODUCT INFORMATION

Colour	YBA713-Navy, YBA716-Blue, YBA767-Grey, YBA793-Black
Finish	Matt
Specific Gravity	1.5
Volume Solids	37% average
Typical Shelf Life	2 yrs
Unit Size	2.5 Lt

DRYING/OVERCOATING INFORMATION

Drying

	5°C	15°C	23°C	35°C
Immersion	48hrs	8hrs	6hrs	6hrs
Touch Dry [ISO]	3hrs	1.5hrs	1.5hrs	30mins

Note:At 10°C, Interspeed Aqua is touch dry after 2 hours and can be immersed after 16 hours. Max. Immersion Time is 3 mths at all temperatures stated.

Overcoating

Substrate Temperature

Overcoated By	5°C		15°C		23°C		35°C	
	Min	Max	Min	Max	Min	Max	Min	Max
Interspeed Aqua	24hrs	ext	5hrs	ext	4hrs	ext	2hrs	ext

Note:At 10°C, minimum overcoating time is 6 hours. Should it rain during or immediately after application, the coating must be exposed to dry conditions for at least 24 hours before immersion. In cold conditions, <10°C, 48 hours is recommended.

APPLICATION AND USE

Preparation

BARE GRP: Clean and degrease the surface with Fibreglass Surface Prep. Apply the Fibreglass Surface Prep using either a cloth or a sponge with a polishing action. The pink colour gives a visible indication of effective coverage. The Fibreglass Surface Prep should then be removed by pressure washing or using a cloth which is regularly rinsed. Interspeed Aqua may be applied as soon as the hull is dry or within 2 months without re-applying the Fibreglass Surface Prep. However, if the hull is not primed within 4 hours of de-waxing, it must be re-cleaned with fresh water before applying the Interspeed Aqua.

Method

Apply 2 coats per season on the hull. 3 coats are required on the leading and trailing edges, waterline, rudder and keel. This is important for best performance. Due to the consistency of Interspeed Aqua it has a naturally high spreading rate, i.e. it is quite easy to apply the product too thinly. Take care to apply the calculated volume of paint, even if this means applying an extra coat. Application of insufficient product will compromise antifouling performance. A slight colour change on drying assists when applying further coats.

Hints

Mixing Stir well before use.

Thinner Water

Thinning Interspeed Aqua may be thinned by up to 20% with fresh tap water to make spray application easier.

Cleaner Clean up, when still wet, with water. YTA085 Thinner No. 3 can be used to remove splashes of Interspeed Aqua from the topsides.

Airless Spray Pressure: 176 bar. Tip Size: 821.

Conventional Spray Pressure: 3 bar. Tip Size: 1.8 mm.

Roller When rolling Interspeed Aqua, gloss rollers are recommended. To prevent bubble formation when applying it by roller it is important to heavily load the roller and not to spread the

product thinly.

Other For Airmix spray application: Pressure: 2.5 bar. Tip Size: 24-113. If Interspeed Aqua is thinned, multiple coats may be required to build up the required film thickness. Take care to apply all the paint calculated even if it means applying an extra coat. It is important for performance to apply the correct thickness. For extra speed, lightly sand with 600 grade paper to achieve a silky, low friction finish.

Some Important Points	Protect from frost. Product temperature should be minimum 5°C/40°F and maximum 35°C/95°F. Ambient temperature should be minimum 5°C/40°F and maximum 35°C/95°F. Substrate temperature should be minimum 5°C/40°F and maximum 35°C/95°F. Once Interspeed Aqua has been opened it should be used immediately. After use discard remaining product.
Compatibility/Substrates	Suitable for use on all substrates including suitably primed Aluminium/Alloy and Zinc-sprayed metals.
Number of Coats	2 - 3 by brush/roller.
Coverage	(Theoretical) - 10.00 (m ² /lt) (see Application)
Recommended DFT	37 microns dry
Recommended WFT	100 microns wet
Application Methods	Airless Spray, Brush, Conventional Spray, Roller

TRANSPORTATION, STORAGE AND SAFETY INFORMATION

Storage	GENERAL INFORMATION: Exposure to air and extremes of temperature should be avoided. For the full shelf life of Interspeed Aqua to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/40°F and 35°C/95°F. Keep out of direct sunlight. TRANSPORTATION: Interspeed Aqua should be kept in securely closed containers during transport and storage.
Safety	GENERAL: Contains biocides. Antifoulings should only be wet sanded. Never dry sand or burn-off old antifoulings. Read the label safety section for Health and Safety Information, also available from our Technical Help Line. DISPOSAL: Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal. Remainders of Interspeed Aqua cannot be disposed of through the municipal waste route or dumped without permit. Disposal of remainders must be arranged for in consultation with the authorities. Note: For health and safety reasons, spray application should be carried out by professional applicators only and health and safety guidelines should be followed.

IMPORTANT NOTES *The information given in this sheet is not intended to be exhaustive. Any person using the product without first making further written enquiries as to the suitability of the product for the intended purpose does so at their own risk and we can accept no responsibility for the performance of the product or for any loss or damage (other than death or personal or injury resulting from negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.*
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Ref: 05000270
Issue Date: 23-Feb-2004
Supersedes: 5-Dec-2001